

Products & Services Overview

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Mercer Mass Timber (MMT) is a wholly-owned subsidiary of Mercer International, a global provider of renewable materials and energy.

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# Mercer Mass Timber

Advancing wood innovation for a better tomorrow

Mercer Mass Timber is an integrated mass timber technical partner, providing best-in-class design and engineering, manufacturing, and building expertise. With three factories across North America, MMT maintains the highest capacity and top-quality production capabilities in the region. MMT has optimized its fabrication technologies and expanded its product catalog to supply for a wide range of design expressions and building types.

### **Unparalleled Capacity, Superior Quality**

The highest quality cross-laminated timber (CLT) and glue-laminated timber (GLT), and largest production capacity across three factories in North America.

### Flexible, Integrated Mass Timber Technical Expertise

Material sourcing, design, assembly, and installation, tailored for every project to meet client needs.

### **Mass Timber Innovation**

Creative product, design, testing, and sustainability approaches to solve the most complex project challenges.

# MMT Project Services

We approach each project with flexibility. From supply-only to mass timber super-subcontracting and design assistance, MMT will provide services that fit the need.

### **Mercer Mass Timber Subcontracting**

### **Project Assist**

- + Technical Design-Assist
- + Estimating/Preconstruction

### **Mass Timber Material Fabrication**

- + Shop Drawings
- + CNC Machining
- + CLT Panel Prefab
- + Off-site Weather Protection
- + Off-site Hardware Installation

### **Project Delivery**

- + 4D BIM: Scheduling
- + 5D BIM: Predictive Cost Modeling
- + Logistics
- + Procurement

#### Installation

- + Full Erection
- + Logistics Planning & Sequencing
- + Lift/Bracing Engineering
- + Site Supervision/Consultation
- + 4D Construction Scheduling



# MMT Product Catalog

### **Product Offerings**



Cross-laminated Timber



Glue-laminated Timber



Finger-jointed Lumber

### **CLT Grades**

 $1.4V 875 = V2, 1.4V 750 \ge V3, 1.8M \ge E1$ 

### Sizing

up to 12' x 60'

### **Layup Options**

3-, 5-, 7-, and 9-ply

### **GLT Grades: Framing and Industrial**

Manufactured: 24F-V8, 20F-V7, 16F-V6 Fabricated: 24F, 20F, 16F (DF-L, SPF, SYP)

### **Species**

Spruce-Pine-Fir (SPF), Douglas Fir-Larch (DF-L), Southern Yellow Pine (SYP)

### **Visual Grade**

Architectural Appearance (AA) and Industrial Appearance (IA)

### **Build Systems**



### **Heavy Timber Post and Beam**

Heavy timber frame with primary glulam girders, secondary glulam purlins, and CLT one-way floor panels (Type III-A, V-A, or IV-HT).

### **Mass Timber Bearing Wall**

CLT bearing walls with CLT one-way floor panels.

### **Beam and Panel**

Heavy timber frame with flat glulam beams supported by massive 2-hr or 3-hr FRR columns with thick CLT one-way floor panels (Type IV-A/B/C).

### **Heavy Timber Frame with Infill**

Heavy timber frame with glulam beams and columns and CLT one-way floor panels. Framed infill walls in LWF (light framed wood) (Types V, III) or CFS (cold-formed steel) (Type IV).

### Steel Frame with Infill

Steel frame with primary steel beams and columns and CLT one-way floor panels. Framed infill walls in LWF or CFS (Types V-B, III-B).

### **CFS or LFW Bearing Wall**

CFS and LFW bearing and shear walls with CLT one-way floor panels.

### **Post and Panel**

Heavy timber columns with CLT two-way floor panels. Framed infill walls in LWF or CFS (Types V-B, III-B type).

### **Chain of Custody**

Our factories have earned chain of custody certification from three major certification programs:



Programme for the Endorsement of Forest Certification



AINABLE Sustainable Forestry STRY Initiative®



Forest Stewardship Council®



# MMT Manufacturing

Our manufacturing facilities in Washington state, Arkansas, and British Columbia feature the largest CLT presses currently in operation worldwide. This gives us the ability to dramatically scale the production of mass timber in North America and drive industry-wide growth. At full operation, our factories are the largest producers of mass timber by volume in the region.

### By the Numbers

255,000 m<sup>3</sup>

210,000 m<sup>3</sup>

45,000 m<sup>3</sup>

Total annual production capacity across our factories

Total annual production capacity of CLT

Total annual production capacity of GLT



## Mercer Conway

Our Conway facility is set to meet the demand for mass timber building products in the southern, central, and eastern United States, serving as a complement to our operations in the Pacific Northwest.



### 74,000 m<sup>3</sup>

Annual CLT and GLT production capacity

### 124 acres

Situated close to transportation corridors

### 19 million

Acres of sustainable forestland in close proximity

# Mercer Spokane

Our Spokane Valley facility occupies 37 acres and offers easy access to rail lines and interstate highways. At full operation, Mercer Spokane is one of the most sophisticated and largest-producing CLT plants by volume in North America.



### 140,000 m<sup>3</sup>

Annual CLT and GLT production capacity

### 13,000,000 ft<sup>2</sup>

Annual 5-ply CLT production capacity

### 1,400

Number of 12 ft x 60 ft billets produced each month

# Mercer Okanagan

With two facilities strategically located across the Okanagan Valley, Mercer Okanagan is uniquely positioned to provide mass timber solutions for construction and industrial markets in both Canada and the United States.



### 41,000 m<sup>3</sup>

Annual CLT and GLT production capacity

### 155,000 ft<sup>2</sup>

Total square footage of our three manufacturing plants



### MMT Technical Team

Mercer Mass Timber combines technical and operational expertise with experts in the mass timber building community. The result is an organization with an unparalleled track record across mass timber R&D, product integrity testing, design, manufacturing, and construction – a combination that makes us uniquely suited to deliver high-quality mass timber products at mass scale.

### **Product Development**



**Todd Beyreuther, PE**Director, Product
Development



**Brent Olson, PhD**Technical Director,
Materials



**Michael Wright, PE, SE**Product Engineer,
Structural Systems

### **Project Engineering & VDC**



**Ricardo Brites, PhD, Eng°**Director of Project Engineering & VDC



**Johan Reissmuller, MEng** Senior Mass Timber Engineer



**Katherine Setterlund, PEng, MEng**Senior Mass Timber
Engineer



**Ryan Cable** BIM Lead



**Kurt Youell**Fabrication Design Lead

### **Project Execution**



**Jason Trenn**Director, Project
Management



**Houston Hunter** Senior Project Manager



**Andre Norrie** Project Manager



**Judah Bucher** Project Manager

### **Construction Services**



**Jason Church** Construction Manager



**Nate Foster** Sr. Project Manager



**Andrew Shelton**Sr. Superintendent

# Let's Work Together

Designed to reduce carbon emissions while offering unparalleled strength and versatility, our products stand at the intersection of innovation and sustainability.

Discover how your projects can benefit from our cutting-edge technology and quality mass timber products. Reach out to our sales team and start building a greener tomorrow.

# MMT Sales and Business Development

With our extensive coverage across North America, our sales team is ready to support you in creating sustainable and innovative structures with our mass timber solutions.



**John Kostaras** Director of Sales & Regional Manager, Southwest

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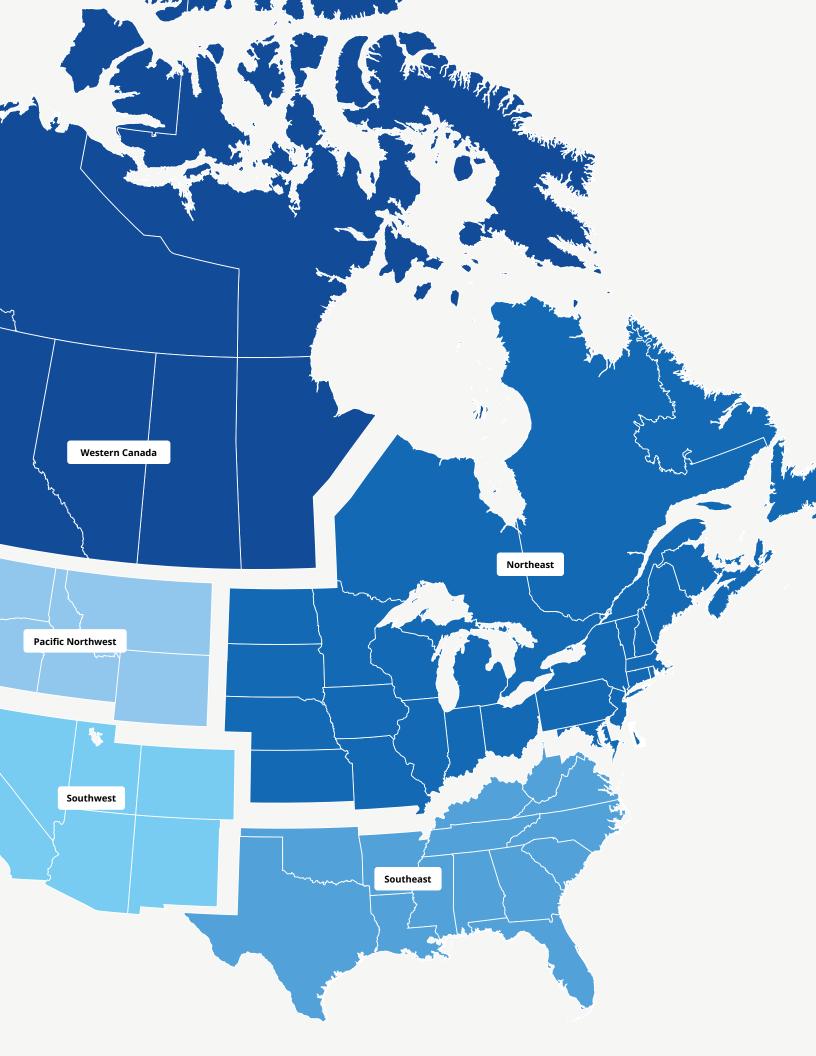


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# Mercer Mass Timber

# MMT Project Services

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### MMT Construction Services

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# MMT Manufacturing

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